

T-DRILL

T-110

Transportable collaring station



IT'S THE TOOLS
THAT SAY HOW GOOD YOU ARE.

T-110

TRANSPORTABLE COLLARING STATION

The T-DRILL T-110 Transportable collaring station - modern technology for productive pipe branching

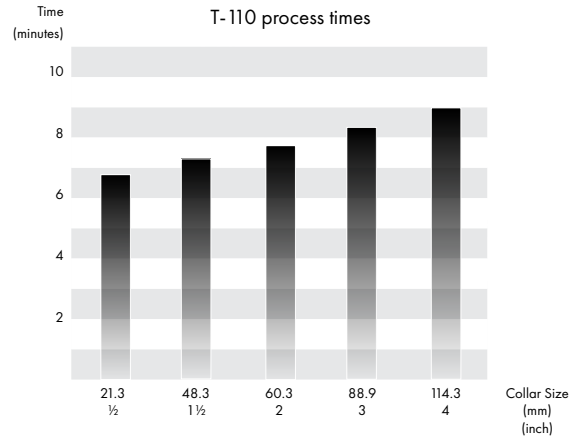
The T-DRILL T-110 is designed both for productive factory and on-site use. T-110 is able to process extruded outlet for branch connection directly from run tube within range 33,7-323,9 mm. Branch diameter range is 21,3 - 114,3mm. Entire process from pilot hole milling to trimming is carried out in a single workstation.

The T-DRILL method of branching is applicable to almost all malleable materials including stainless steel, carbon steel, copper/nickel, brass and aluminum alloys.



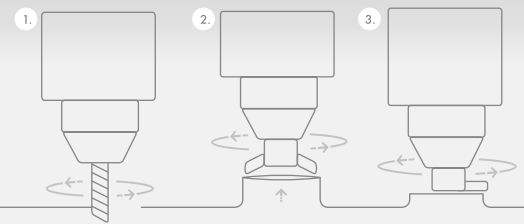
T-110 Capacity

RUN TUBE OUTSIDE DIAMETER IN mm (N.S. inch)	BRANCH TUBE OUTSIDE DIAMETER IN mm (N.S. inch)									
	21.3 mm 1/2"	26.9 mm 3/4"	33.7 mm 1"	42.4 mm 1 1/4"	48.3 mm 1 1/2"	60.3 mm 2"	73 mm 2 1/2"	88.9 mm 3"	114.3 mm 4"	
33.7 mm 1"	1.5 .060	2.0 .080	2.0 .080							
42.4 mm 1 1/4"	2.0 .080	2.3 .091	2.6 .102	2.6 .102						
48.3 mm 1 1/2"	2.0 .080	2.3 .091	2.6 .102	2.9 .114	2.9 .114					
60.3 mm 2"	2.0 .080	2.3 .091	2.9 .114	2.9 .114	3.2 .126	3.2 .126				
73 mm 2 1/2"	2.0 .080	2.3 .091	2.9 .114	3.2 .126	3.6 .142	3.6 .142	3.6 .142			
88.9 mm 3"	2.0 .080	2.3 .091	2.9 .114	3.2 .126	3.6 .142	3.6 .142	4.0 .157	4.0 .157		
114.3 mm 4"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	3.6 .142	4.0 .157	4.0 .157	4.5 .177	4.5 .177	
141.3 mm 5"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	4.0 .157	4.0 .157	4.5 .177	4.5 .177	5.0 .197	5.0 .197
168.3 mm 6"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	4.0 .157	4.5 .177	4.5 .177	5.0 .197	5.0 .197	5.0 .197
219.1 mm 8"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	4.0 .157	4.5 .177	4.5 .177	5.0 .197	5.0 .197	5.0 .197
273 mm 10"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	4.0 .157	4.5 .177	4.5 .177	5.0 .197	5.0 .197	5.0 .197
323.9 mm 12"	2.0 .080	2.3 .091	2.9 .114	3.6 .142	4.0 .157	4.5 .177	4.5 .177	5.0 .197	5.0 .197	5.0 .197



T-DRILL PROCESS

T-DRILL Collaring method for pipe branching is applicable to almost all malleable materials
 1. Milling 2. Collaring 3. Trimming



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